

# **Great Material Compatibility**

Provides excellent material compatibility with materials like 7000 series aluminum

### **Lower Consumption**

Leaves less coolant on parts and chips, reducing overall consumption

### **Excellent Safety**

Contains no formaldehyde, allowing for no GHS labeling

### **Low Residue Behavior**

Rinses off of parts easily, meaning less cleaning

# **Excellent Lubricity**

Provides excellent cutting lubricity due to effective EP additives

### **Excellent Corrosion Protection**

Protects against corrosion even in harsh conditions

#### **Chlorine Free**

Creating a safer work environment

### **Extended Sump Life**

Good protection against bacteria and fungus



# Description

NOVAMET 910 is a semi-synthetic coolant safe for all materials, including light metals such as 7000 series aluminum.

The unique package of EP additives, without the need for chlorine, allows the NOVAMET 910 to provide enough lubricity to machine even the hardest materials. From inconel to plastic, titanium to stainless you can expect an amazing finish quality and great tool life.

The NOVAMET 910 also provides an excellent wetting and flushing behavior that not only reduces the overall consumption, but helps provide a coolant safe to use on materials that are susceptible to staining like 7000 series aluminum and yellow metals.

In addition to the lubricity and consumption advantages that the NOVAMET 910 can offer it is also formaldehyde free, creating and extremely safe work environment for employees. This allows it to be a 100% label-free product under the new GHS requirements.

Oemeta - metalworking coolants from specialists for specialists.

# **Application Chart**

| Materials       | Process                  |                     |         |                  |                   |                        |         |           |  |
|-----------------|--------------------------|---------------------|---------|------------------|-------------------|------------------------|---------|-----------|--|
|                 | Conventional<br>Grinding | Creep Feed Grinding | Turning | Mi <b>ll</b> ing | Dri <b>ll</b> ing | Deep Dri <b>ll</b> ing | Reaming | Broaching |  |
| Aluminum        | +++                      | +++                 | +++     | +++              | +++               | +++                    | +++     | +++       |  |
| Cast Iron       | +                        | +                   | +       | +                | +                 | +                      | +       | +         |  |
| Ceramics        | +                        | +                   | +       | +                | +                 | -                      | =       | -         |  |
| Composites      | ++                       | ++                  | ++      | ++               | ++                | ++                     | ++      | ++        |  |
| Glass           | +                        | +                   | +       | +                | +                 | -                      | -       | -         |  |
| Inconel         | +++                      | +++                 | +++     | +++              | +++               | +++                    | +++     | +++       |  |
| Plastic         | +++                      | +++                 | +++     | +++              | +++               | +++                    | +++     | +++       |  |
| Steel           | +++                      | +++                 | +++     | +++              | +++               | +++                    | +++     | +++       |  |
| Stainless Steel | +++                      | +++                 | +++     | +++              | +++               | +++                    | +++     | +++       |  |
| Titanium        | +++                      | +++                 | +++     | +++              | +++               | +++                    | +++     | +++       |  |
| Yellow Metal    | +++                      | +++                 | +++     | +++              | +++               | +++                    | +++     | +++       |  |

| 7-8% 8-10% | 11-12% | Not Recommended: | OK: | Good: | Great: |     |
|------------|--------|------------------|-----|-------|--------|-----|
| 7 070      | 0 1070 | 11 12/0          | -   | +     | ++     | +++ |

# Test Strip Chart

