

8-1-2016



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ALU-POWER CARBIDE 3-FLUTE ENDMILLS



DIA	SHANK	LOC	OAL	UNCOATED	PRICE	TiCN COATED	PRICE
1/8	1/8	1/4	1-1/2	25558	\$ 10.02	25558TC	\$ 11.65
1/8	1/8	3/8	1-1/2	28558	\$ 12.06	28558TC	\$ 13.69
3/16	3/16	5/16	2	25565	\$ 10.99	25565TC	\$ 13.08
3/16	3/16	9/16	2	28565	\$ 13.03	28565TC	\$ 15.11
1/4	1/4	3/8	2	25573	\$ 12.06	25573TC	\$ 15.29
1/4	1/4	5/8	2-1/2	28573	\$ 14.68	28573TC	\$ 18.93
1/4	1/4	1-1/4	3-1/4	36573	\$ 20.64	36573TC	\$ 25.64
5/16	5/16	7/16	2	25579	\$ 14.87	25579TC	\$ 18.72
5/16	5/16	5/8	2-1/2	28579	\$ 16.34	28579TC	\$ 21.44
5/16	5/16	1-1/4	3-1/2	36579	\$ 23.90	36579TC	\$ 29.95
3/8	3/8	1/2	2	25584	\$ 15.73	25584TC	\$ 20.34
3/8	3/8	1	2-1/2	28584	\$ 19.09	28584TC	\$ 25.45
3/8	3/8	1-1/2	3-1/2	36584	\$ 28.34	36584TC	\$ 36.44
7/16	7/16	9/16	2-1/2	25588	\$ 26.31	25588TC	\$ 31.84
7/16	7/16	1-1/4	2-3/4	28588	\$ 32.42	28588TC	\$ 40.07
7/16	7/16	2	4	36588	\$ 43.53	36588TC	\$ 53.24
1/2	1/2	5/8	2-1/2	25593	\$ 27.80	25593TC	\$ 35.66
1/2	1/2	1-1/4	3	28593	\$ 34.31	28593TC	\$ 42.15
1/2	1/2	2	4	36593	\$ 46.25	36593TC	\$ 56.41
5/8	5/8	3/4	3	25595	\$ 58.25	25595TC	\$ 67.37
5/8	5/8	1-5/8	3-1/2	28595	\$ 73.94	28595TC	\$ 85.31
5/8	5/8	2-1/2	5	36595	\$ 105.85	36595TC	\$ 120.06
3/4	3/4	1	3	25598	\$ 69.38	25598TC	\$ 80.27
3/4	3/4	1-5/8	4	28598	\$ 88.43	28598TC	\$ 101.86
3/4	3/4	3-1/4	6	36598	\$ 132.35	36598TC	\$ 151.90
1	1	1-1/4	3	25600	\$ 150.97	25600TC	\$ 166.65
1	1	2	5	28600	\$ 209.84	28600TC	\$ 232.58
1	1	3-1/4	6	36600	\$ 245.01	36600TC	\$ 270.40

ALUMINUM MACHINING DATA		
Diameter	Speed(RPM)	Feed(inch/tooth)
1/4	10,000	.002 - .006
5/16	8,000	.002 - .006
3/8	8,000	.002 - .008
1/2	8,000	.002 - .008
5/8	6,000	.002 - .010
1/4	4,000	.002 - .010
1	4,000	.002 - .010



- High velocity milling of aluminum & other non-ferrous materials.
- 3 flute and 45° helix allow harmonic balance at high speed condition and smooth cutting.
- Improved surface roughness-cylindrical margin which is controlled tightly.
- Maximum-stock removal, chip ejection, stability.