

# High performance, all-steel bar clamps for industrial application

High performance bar clamps from BESSEY® represent the peak of the all-steel bar clamp category. Made in Germany, the high performance series delivers uncompromising quality, patented features, durability and real-world productivity to make it a must-have tool in today's modern workshop.

### Patented rail profile

For greater stability, enhanced clamping force and 20% more clamping force per spindle turn for quicker set-up times (1800-S and 2400S series).

### BESSEY<sup>®</sup> MorPad

Reduces friction at the point of contact, increasing and optimizing clamping force. BESSEY® product with the MorPad extends tool life and, at full clamping potential.

### Hardened spindle

Heat-treated, high carbon Acme threaded spindle manufactured for high load capacity, durability and spatter resistance.

### Size engineered T-Bar

Ergonomic, high-strength sliding pin T-Bar. BESSEY® Grip standard with 1800-S/2400S.

### Drop forged sliding arm

U-shaped sliding arm transfers clamping force evenly across the surface of the forged piece improving power transmission and stability for a longer lasting tool.



#### **Regular duty, S series**

Clamping

Canacity

8'

12"

24"

12"

20"

24"

1800-S8

1800-S12

1800-S24

2400S-12

2400S-20

2400S-24

Can be set up an estimated 9X faster than a C-clamp. Includes patented rail profile, MorPad, ergonomic BESSEY<sup>®</sup> grip.

Clamping

Force

1980 lbs

1980 lbs

1980 lbs

2800 lbs

2800 lbs \$161.51

2800 lbs \$181.44

Price

\$96.98

\$100.95

\$118.04

\$128.39

Throat

Depth

4 <sup>3</sup>/<sub>4</sub>"

4 ¾

4 3/4"

5 1/2"

5 1/2"

5 1/2"

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#### Heavy duty 4800S series

- н. Nearly twice the clamp force capacity.
- Spindle with 19 mm hexagonal head to assist in tightening . (torque of 70Nm or less).
- . Includes standard rail profile, MorPad.

|          | Clamping<br>Capacity | Throat<br>Depth | Clamping<br>Force | Price    |
|----------|----------------------|-----------------|-------------------|----------|
| 4800S-12 | 12"                  | 7"              | 4880 lbs          | \$237.77 |
| 4800S-18 | 18"                  | 7"              | 4880 lbs          | \$265.82 |
| 4800S-24 | 24"                  | 7"              | 4880 lbs          | \$291.42 |
|          |                      |                 |                   |          |



# Induction bearing heater

Portable digital temperature control, certified PVH3813

- Extend bearing life and cut operating cost by eliminating hammering and pounding to cold-mount bearings. Works on bearings, sprockets, gears, couplings & sleeves.
- . Digital time/temperature display & magnetic probe.
- Vertical or Horizontal heating.
- Includes cross bars standard: ¼", ¾", ¾", ¾6", 1¾6", 1 ¾6".
- Approx. weight: 51 lbs.

|         | Max. weight $\pm$ lb bearings | Min. ID Ø  | Max. OD Ø | Price     |
|---------|-------------------------------|------------|-----------|-----------|
| PVH3813 | 110 lbs                       | ³⁄8" Ø3 ⅔" | 15"       | \$3473.10 |

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BESSEY

Bearings not included

Promo runs until March 31, 2019 - MKTG1003



### Induction bearing heater, SC 110V

- Extend bearing life and cut operating cost by eliminating hammering and pounding to cold-mount bearings.
- Works on bearings, sprockets, gears, couplings and sleeves.
- Demagnitizes bearings easy to use, ready in minutes.
- Single phase 60 hz units. 50 hz versions available as special request.
- Bearing capacity: 4" x 11" O.D. (14" OD with optional raising blocks).

|         | Voltage       | Standard<br>Cross Bars | Optional<br>Cross Bars | Price     |  |
|---------|---------------|------------------------|------------------------|-----------|--|
| SC 110V | 120V (17 amp) | <sup>3</sup> ⁄4, 2     | 1 1/4                  | \$1725.91 |  |
|         |               |                        | *Bearings not included |           |  |





# Shop floor all-steel step-over bar clamps



### Regular duty step-over clamps with pad, 2400J series

- Return rail lets the J clamps "step-over" the lip on channel iron, angle-iron, I-Beam or other obstructions.
- BESSEY<sup>®</sup> MorPad reduces friction at the point of contact, increasing and optimizing clamping force. MorPad tilts to 35°.
- Forged sliding arm made from tempered, drop-forged steel.
- Ergonomic grip is standard.

|          | Clamping<br>Capacity | Throat<br>Depth | Clamping<br>Force | Rail Step-Over<br>Up to | Price    |
|----------|----------------------|-----------------|-------------------|-------------------------|----------|
| 2400J-12 | 12"                  | 5 ½"            | 2660 lbs          | 4"                      | \$141.44 |



# Offset snips, optimized, D29ASS-2 High grade steel cutting blades with compact cutting head for high manoeuvrability. Right or left cutting versions available. HRC up to 61.

|   |           | Overall<br>Length   | Blade<br>Length    | Cutting Capacity<br>(carbon steel) | Price   |
|---|-----------|---------------------|--------------------|------------------------------------|---------|
| 1 | D29ASS-2  | 10 <sup>1</sup> /4" | 1 <sup>7</sup> /8" | 18 gauge                           | \$34.92 |
| N | D29ASSL-2 | 10 <sup>1</sup> /4" | 1 <sup>7</sup> /8" | 18 gauge                           | \$34.92 |





# Long-nose multi-purpose snip, D22A

High grade steel, extra long cutting blades designed for continuous cuts and large radius cuts

Available in left cutting version only. HRC up to 59.



# Special hard cutting snips, D29SS-2

High grade steel cutting blades with micro-serrations for slip proof cutting.
 Right or left cutting versions available. HRC up to 61.

| $\left[ \right]$ |          | Overall<br>Length                | Blade<br>Length                  | Cutting Capacity<br>(carbon steel) | Price  |
|------------------|----------|----------------------------------|----------------------------------|------------------------------------|--------|
| t                | D29SS-2  | 10 <sup>1</sup> / <sub>8</sub> " | 1 <sup>9</sup> / <sub>16</sub> " | 18 gauge                           | \$24.1 |
| 1                | D29SSL-2 | 10 <sup>1</sup> /8"              | 1 <sup>9</sup> / <sub>16</sub> " | 18 gauge                           | \$24.1 |



# One-handed edge clamp, EKT

- Unique twin spindle: Outer spindle acts on the clamping jaws inner spindle applies pressure to the front edge.
- Impact resistant plastic handle for one-handed use.
- Two large non-slip, opposing, gentle jaws for positive grip.
- Large swivel pressure plate
- Removable protective cap.
- Lightweight, corrosion-resistant aluminum housing for high static stress load

|        | Clamping<br>Capacity | Throat<br>Depth | Clamping<br>Force | Price   |
|--------|----------------------|-----------------|-------------------|---------|
| EKT-55 | 2 1/8"               | 3"              | 500 lbs           | \$53.50 |



# KliKlamp<sup>®</sup> light duty lever clamp

- Light as a feather tough as nails perfect for your workshop.
- Sturdy magnesium surface-coated fixed and sliding arms lightweight and strong.
- Multi-stage ratchet mechanism is easy to operate, vibration-resistant, and can be released quickly.
- Fixed arm with crossed v-grooves holds round, pointed or angular components firmly.

|          | Clamping<br>Capacity | Throat<br>Depth | Clamping<br>Force | Price   |
|----------|----------------------|-----------------|-------------------|---------|
| KLI3.008 | 8"                   | 3"              | 260 lbs           | \$22.13 |
| KLI3.012 | 12"                  | 3"              | 260 lbs           | \$23.79 |



# Seaming tool, PS55

- Precision, professional tool.
- Twin vacuum cups secure PS to any smooth, non-porous material or solid surface.
- Levelling toggles ensure smooth surface joint, reduce grinding, sanding and finishing.
- Large diameter Acme type lead screw; guide rails for support.
- Ergonomic wooden handle.



Forged sliding arm

Extremely sturdy

Ergonomic handle

Non-slip trigger release



# All-steel, rapid-action lever bar clamps

- Quick up to 5 times faster than regular clamps!
- Patented rail profile
- Secure, unaffected by vibrations
- Strong high clamping force
- Secure ratchet mechanism

|      | Clamping<br>Capacity | Throat<br>Depth | Clamping<br>Force | Price    |
|------|----------------------|-----------------|-------------------|----------|
| LC4  | 4"                   | <b>2</b> %"     | 400 lbs           | \$59.73  |
| LC8  | 8"                   | 4"              | 660 lbs           | \$69.49  |
| LC12 | 12"                  | 5 1⁄2"          | 1200 lbs          | \$95.11  |
| LC20 | 20"                  | <b>4</b> ¾"     | 1200 lbs          | \$104.86 |
| LC31 | 31"                  | <b>4</b> ¾"     | 1200 lbs          | \$121.14 |



Simply better.

Distributed by:

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# Woodworking cast bar clamps

The original BESSEY® bar clamp with modern BESSEY® 2K handle. The high quality 2K composite handle with comfort insert allows you to complete tasks more effectively and with less hand fatigue.

### Integrated anti-slip system

Maximum safety with the integrated anti-slip system. A set screw is molded into the sliding arm and interlocks with the serration on the rail.

### Reinforced jaw and sliding arm

Corrugated malleable cast iron fixed jaw and sliding arm generate powerful, rigid clamping.

### 🛙 High quality profiled rail

The BESSEY® profiled rail from our own German steel plant has been optimized for clamps. The profile acts against torsional forces.

### BESSEY<sup>®</sup> smooth running spindle

Smooth running spindle with Acme thread allows for more clamping with less effort. Replaceable pressure plates.

### BESSEY® comfort handle

2K composite handle with comfort insert.

### Light duty TG & TGJ, with 2K handle

- The rail's hourglass profile helps TG to resist flex.
- A tough tool built with the quality you expect from BESSEY®.

|             | Clamping<br>Capacity | Throat<br>Depth | Clamping<br>Force | Price   |
|-------------|----------------------|-----------------|-------------------|---------|
| TGJ2.506+2K | 6"                   | 2 1/2"          | 600 lbs           | \$15.39 |
| TGJ2.512+2k | 12"                  | <b>2</b> ½"     | 600 lbs           | \$16.56 |
| TGJ2.524+2k | 24"                  | <b>2</b> ½"     | 600 lbs           | \$20.03 |
| TG4.008+2k  | 8"                   | 4"              | 880 lbs           | \$23.09 |
| TG4.012+2k  | 12"                  | 4"              | 880 lbs           | \$28.00 |
| TG4.024+2k  | 24"                  | 4"              | 880 lbs           | \$37.92 |

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### Medium duty, TG, with 2K handle

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- Load up on pressure, durability & versatility.
- 6 serrated edges withstand a lot of pressure without slipping.

|      |            | Clamping<br>Capacity | Throat<br>Depth | Clamping<br>Force | Price   |
|------|------------|----------------------|-----------------|-------------------|---------|
| HESS | TG5.512+2k | 12"                  | 5 1⁄2"          | 1320 lbs          | \$36.58 |
|      | TG5.524+2k | 24"                  | 5 ½"            | 1320 lbs          | \$47.75 |
| 4    | TG7.016+2k | 16"                  | 7"              | 1320 lbs          | \$44.06 |
|      | TG7.024+2k | 24"                  | 7"              | 1320 lbs          | \$51.68 |



What's Inside ... Woodworking Clamps, All Steel Clamps & Cutting Tools